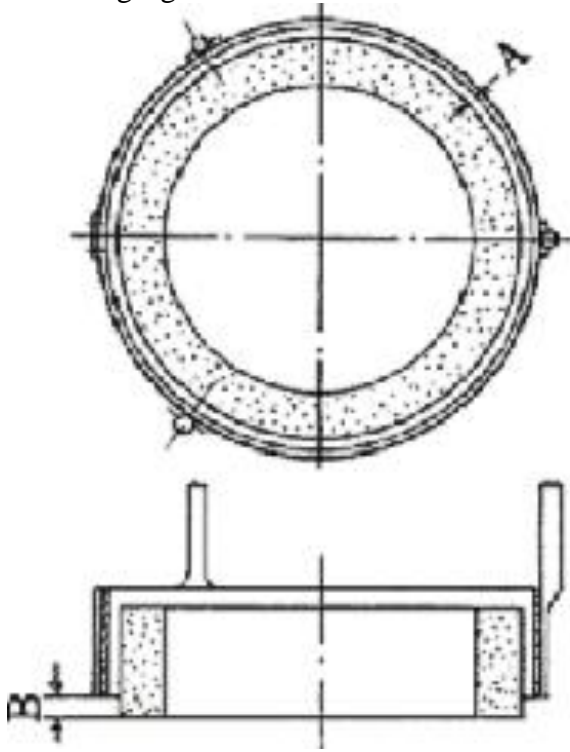


Attaching figure 9



Remark:

1. corresponding the diameter of the grinding wheel(D)  
Maximum of A is as followings:  
5 when  $D \leq 205$   
7 when  $205 < D \leq 610$   
10 when  $D > 610$   
(unit: millimeters)
2. corresponding the thickness of the grinding wheel(T)  
Maximum of B is as followings:  
0.5T when  $T \leq 25$   
0.4T when  $25 < T \leq 50$   
0.33T when  $50 < T \leq 150$   
50 when  $T > 150$   
(unit: millimeters)